1	SELF ADJUSTING GROOVED PLIERS
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3	CROSS-REFERENCE TO RELATED APPLICATION
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5	This application claims the benefit of U.S. Provisional
6	Patent Application No. 60/400,545, filed 01 August 2002.
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8	FIELD OF THE INVENTION
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10	This invention relates to hand tools.
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12	More particularly, the present invention relates to
13	grooved pliers.
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15	In a further and more specific aspect, the instant
16	invention concerns grooved pliers which are self adjusting.
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18	BACKGROUND OF THE INVENTION
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20	Pliers having jaws which are adjustable between various
21	positions are well known in the art. Typically, these types of
22	pliers include two halves each having a jaw portion the halves
23	are coupled at a pivot by a bolt or rivet. One half includes a
24	channel allowing the pivot to be adjusted by moving the bolt or
25	rivet therealong for a wider or narrower association between
26	the jaw portions of the halves. The conventional grooved
27	pliers include a plurality of grooves formed in one half

proximate the channel for receiving a tongue formed on the 1 other half. The adjustment is accomplished by opening the 2 pliers fully so that the tongue leaves the grooves, and sliding 3 the two halves until the tongue on one section aligns with the 4 desired groove on the other section. When the conventional 5 pliers are closed a slight amount, the tongue enters the groove 6 and is locked into that adjustment, preventing movement of the 7 8 pivot in the channel until the sections are fully opened again. This adjustment requires the use of two hands, and careful 9 alignment of the tongue with the desired groove, or the pliers 10 will not close. More importantly, when in use if the pliers 11 are at the wrong adjustment, the pliers must be removed and 12 readjusted. 13

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15 It would be highly advantageous, therefore, to remedy the 16 foregoing and other deficiencies inherent in the prior art.

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18 Accordingly, it is an object of the present invention to 19 provide new and improved adjustable grooved pliers.

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It is another object of the present invention to provide adjustable grooved pliers which are self adjusting.

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Another object of the present invention is to provide grooved pliers which can be adjusted with one hand.

- 1 Yet another object of the present invention is to provide
- 2 adjustable grooved pliers which can be adjusted while engaging
- 3 an object.

3	Briefly, to achieve the desired objects of the instant
4	invention in accordance with a preferred embodiment thereof,
5	provided are self adjusting grooved pliers include a first
6	section having a jaw portion and a channel formed therethrough
7	adjacent the jaw portion and a second section having a jaw
8	portion and a pivot extending therefrom. The pivot is slidably
9	received in the channel to allow wider or narrower association
10	between the jaw portion of the first section and the jaw
11	portion of the second section. The pivot pivotally couples the
12	first section to the second section for movement between ar
13	open position and a gripping position. A plurality of grooves
14	is formed in the first section and a tongue extends from the
15	second section. The tongue is received in one of the plurality
16	of grooves, locking the pivot in position within the channel
17	only upon the first section and the second section reaching the
18	gripping position. A biasing assembly acts on the pivot,
19	urging the pivot upward in the channel toward the jaw portion
20	of the first section.

In another aspect of the present invention, the biasing assembly includes a coil spring fitted into a handle portion of the first section and an extension member having an end engaging the coil spring and an opposing end extending into the channel and engaging the pivot. The coil spring and the

1 extension cooperate to urge the pivot in the channel toward the

2 first jaw portion.

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In another aspect, the biasing assembly includes a post extending from the pivot into a receptacle extending from the first section and a coil spring carried by the post within the receptacle. The compression spring is compressed between the

8 pivot and the receptacle.

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In yet another aspect, the second jaw portion of the second section is carried by a jaw element pivotally coupled to the second section. The jaw element is movable between a start position and a finish position, and is biased into the start position by a biasing member.

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## BRIEF DESCRIPTION OF THE DRAWINGS

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The foregoing and further and more specific objects and advantages of the instant invention will become readily apparent to those skilled in the art from the following detailed description of a preferred embodiment thereof taken in conjunction with the drawings, in which:

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25 FIG. 1 is a plan view of self adjusting grooved pliers 26 according to the present invention;

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1 FIG. 2 is a disassembled plan view of the pliers of FIG.
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FIG. 3 is an enlarged view of the interaction of the

5 tongue and grooves of the pliers of FIGS. 1 and 2;

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7 FIG. 4 is an enlarged perspective view of a portion of the

8 biasing mechanism;

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10 FIG. 5 is a plan view of self adjusting grooved pliers

11 according to the present invention, illustrating another

12 embodiment of a biasing mechanism;

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14 FIG. 6 is a plan view of self adjusting grooved pliers

15 according to the present invention, illustrating yet another

16 embodiment of a biasing mechanism;

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18 FIG. 7 is a plan view of another embodiment of self

19 adjusting grooved pliers according to the present invention;

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21 FIG. 8 is an enlarged exploded perspective view of a

22 section of the pliers of FIG. 7;

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FIG. 9 is a plan view of the pliers of FIGS. 7 and 8 as it

25 appears in the adjusting orientation;

- FIG. 10 is a plan view of the pliers of FIGS. 7 and 8 as
- 2 it appears in the locked orientation;

- 4 FIG. 11 is a plan view of yet another embodiment of self
- 5 adjusting grooved pliers according to the present invention;

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- 7 FIG. 12 is a plan view of a section of the pliers of FIG.
- 8 11 showing double tongues; and

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- 10 FIG. 13 is a plan view of a section of the pliers of FIG.
- 11 11 showing double grooves.

Turning now to the drawings in which like reference 3 4 characters indicate corresponding elements throughout the several views, attention is first directed to FIG. 1 which 5 6 illustrates self adjusting grooved pliers generally designated Pliers 10 are similar to conventional grooved pliers with 7 10. the exception that modifications have been made to the grooves 8 9 and tongues, as will be described presently, and a biasing 10 mechanism has been added, which while advantageous, is not 11 required. Pliers 10 include a section 12 having a jaw portion 13 and a section 14 having a jaw portion 15, coupled at a pivot 12 Section 12 includes a channel 18 adjacent jaw portion 13, 13 14 which receives pivot 16, allowing pivot 16 between sections 12 15 and 14, to be adjusted for a wider or narrower association 16 between jaw portions 13 and 15. section 12 and section 14 pivot about pivot 16 moving jaw portions 14 and 15 between an 17 18 open position and a gripping position.

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20 Conventional grooved pliers include a plurality of grooves 21 formed in one section proximate the channel for receiving a 22 tongue formed on the other section. The adjustment is 23 accomplished by opening the pliers fully so that the tongue 24 leaves the grooves, and sliding the two sections until the 25 tongue on one section aligns with the desired groove on the 26 other section. When the conventional pliers are closed a 27 slight amount, the tongue enters the groove and is locked into that adjustment, preventing movement of the pivot in the channel until the sections are fully opened again.

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Pliers 10 of the present invention, includes grooves 20 4 formed in section 12 proximate channel 18 for receiving a 5 tongue 22 formed on section 14. Tongue 22 is shortened to a 6 7 tooth or nub when compared to existing grooved pliers tongues. Additionally, the positioning of tongue 22 is such that it 8 9 enters one of grooves 20 slightly before or when jaws 13 and 15 come to a substantially parallel position with respect to one 10 another. It will be understood by one skilled in the art that 11 12 while tongue 22 is shortened in this preferred embodiment, it may be positioned in a radial position with respect to pivot 16 13 14 that the same effect occurs. By positioning tongue 22 in this manner, pliers 10 become self adjusting. Closing jaws 13 and 15 15 about an item to be engaged allows pivot 16 to travel along 16 channel 18 until jaws 13 and 15 are substantially parallel (a 17 preferred gripping position), at which point tongue 22 enter 18 19 one of grooves 20, locking sections 12 and 14 in position and allowing the application of a clamping force to jaws 13 and 15. 20 One skilled in the art will readily understand that while the 21 preferred gripping position is when jaws 13 and 15 22 parallel, or within a few degrees thereof, other gripping 23 position can be employed. For example the gripping position 24 can diverge from parallel by a few degrees or by many degrees 25 as desired, as long as the gripping position is less than a 26 27 fully open position.

With additional reference to FIG. 4, a biasing assembly 1 can be included which acts on pivot 16, urging it upward in 2 channel 18, toward jaw 13 and into the smallest adjustment 3 In this embodiment, the distance between jaws 13 and 15. 4 biasing assembly includes a coil spring 24 fitted into a handle 5 portion 25 of section 12 and an extension member 26. Extension 6 member 26 is preferably formed of a spring material such as 7 steel or plastic and has an end 28 engaging coil spring 24 and 8 9 an opposing end 29 extending into channel 18 and engaging pivot 16. Coil spring 24 and extension cooperate to urge pivot 16 in 10 channel 18 toward jaw 13. Thus when in use, jaws 13 and 15 are 11 12 in the closest or smallest setting. Upon closing pliers 10, tongue 22 enters the first of grooves 20 designated 20a. Since 13 14 the ideal gripping position of jaws 13 and 15 are when they are parallel, it is desirable that jaws 13 and 15 be spread apart a 15 16 greater distance for larger items. When a larger item is 17 opened sufficiently to clamped, the jaws are substantially opposing sides thereof. As the jaws are drawn 18 19 together by the closing of section 12 and 14, pivot 16 slides back in channel 18 away from jaw 13 against the bias, until 20 jaws 13 and 15 are substantially parallel or slightly before. 21 22 At this point, by the positioning of tongue 22, tongue 22 enters an aligned one of grooves 20, locking sections 12 and 14 23 into position and permitting a clamping force to be applied by 24 jaws 13 and 15 to the item being clamped. When pliers 10 is 25 removed from engagement with the item clamped, the biasing 26 assembly urges pivot upward in channel 18 with jaws 13 and 15 27

1 in the closest or smallest adjustment prior to the next

2 clamping operation.

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Still referring to FIGS. 1 and 2, with additional 4 reference to FIG. 3, grooves 20 are formed by a plurality of 5 raised ridges 30 each having a leading edge 32 and a slanted 6 leading face 33 slanting back therefrom. Tongue 22 also has a 7 leading edge 35 and a slanted leading face 36 slanting back 8 Leading faces 32 and 34 act in concert as a 9 therefrom. centering mechanism. When leading edge 35 engages slanted 10 leading face 33, tongue 22 is guided into the adjacent lower 11 When leading edge 33 of tongue 22 engages slanted 12 leading face 36, tongue 22 is guided into an upper adjacent 13 groove. In this manner, pliers 10 will always close smoothly 14 without the need to manually align tongue 22 with one of 15 grooves 20. 16

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Turning now to FIG. 5, another embodiment of a pair of 18 pliers generally designated 40 is illustrated. Pliers 40 are 19 substantially similar to pliers 10, including a section 42 20 having a channel therein, a section 43 and a pivot 44. 21 slight modification has been made to the biasing assembly. 22 this embodiment, the biasing assembly includes a post 23 24 extending from pivot 44 into a receptacle 46 extending from section 42. Post 45 is carried within a coil spring 47 which 25 is compressed between pivot 44 and receptacle 46. Turning to 26 27 FIG. 6, a receptacle 46 is illustrated with an open end.

Referring now to FIGS. 7 and 8, another embodiment of a 1 self adjusting grooved pliers generally designated 50, is 2 illustrated. Pliers 50 are similar to pliers 10, including a 3 section 52 having a jaw portion 53 and a section 54 having a 4 jaw portion 55, pivotally coupled at a pivot 56. Section 52 5 includes a channel 58 adjacent jaw portion 53, allowing pivot 6 56 between sections 52 and 54 to be adjusted for a wider or 7 narrower association between jaw portions 53 and 55. Grooves 8 60 are formed in section 52 proximate channel 58 for receiving 9 a tongue 62 formed on section 54. Tongue 62 is positioned such 10 that it enters one of grooves 60 slightly before or when jaws 11 53 and 55 come to a substantially parallel position with 12 respect to one another. The difference, in this embodiment, is 13 the construction of section 54. Section 54 includes jaw 14 portion 55 carried by a jaw element 64 pivotally coupled to 15 section 54 between a start position and a finish position. The 16 17 movement of jaw element 64 is biased into the start position by 18 a spring 65.

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Referring now to FIGS. 9 and 10, the pivotal movement of 20 jaw element 64 provides more distance of travel of sections 52 21 and 54 after jaws 53 and 55 become parallel. Thus, as an 22 object is being engaged, as shown in FIG. 9, pivot 56 moves 23 downward. When the object is engaged, and jaws 53 and 55 are 24 substantially parallel, tongue 62 enters one of grooves 60 and 25 prevents further movement of pivot 56 within channel 26 58. Continued pressure on sections 52 and 54 causes jaw element 64 27

to pivot toward the finish position. In actual operation, jaw 1 remains stationary relative the object being 2 element 64 clamped, and section 54 continues rotation as illustrated by 3 arrowed arc A until jaw element 64 reaches the finish position. 4 By having section 54 continue rotation, tongue 62 is received 5 further into the one of grooves 60. This provides a stronger 6 7 and more secure engagement for the application of clamping force to pliers 50. 8

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10 Referring to FIGS. 11, 12 and 13, yet another embodiment 11 of a self adjusting grooved pliers generally designated 80, is 12 illustrated. Pliers 80 are similar to pliers 50, including a 13 section 82 having a jaw portion 83 and a section 84 having a jaw portion 85, pivotally coupled at a pivot 86. Section 82 14 15 includes a channel 88 adjacent jaw portion 83, allowing pivot 16 86 between sections 82 and 84 to be adjusted for a wider or 17 narrower association between jaw portions 83 and 85. In this embodiment, two sets of grooves 90A and 90B are formed in 18 19 section 52 proximate a leading side top portion of channel 58 20 and a trailing side bottom portion thereof respectively, for 21 receiving a tongue 92A and a tongue 92B formed on section 84 on 22 substantially opposing sides of pivot 86. Tongues 92A and 92B 23 are positioned such that they enter one of grooves 90A and 90B 24 respectively slightly before or when jaws 83 and 85 come to a 25 substantially parallel position with respect to one another. 26 The difference, in this embodiment, is the use of a pair of 27 tongues and a pair of grooves to provide added strength to

- 1 pliers 80. Additionally, section 84 can include jaw portion 85
- 2 carried by a jaw element 94 pivotally coupled to section 84
- 3 between a start position and a finish position. The movement
- 4 of jaw element 94 is coupled in a manner as shown with pliers
- 5 50. Thus, tongues 92A and 92B enter more deeply into grooves
- 6 90A and 90B, providing a stronger and more reliable engagement.

- 8 Various changes and modifications to the embodiments
- 9 herein chosen for purposes of illustration will readily occur
- 10 to those skilled in the art. To the extent that such
- 11 modifications and variations do not depart from the spirit of
- 12 the invention, they are intended to be included within the
- 13 scope thereof which is assessed only by a fair interpretation
- 14 of the following claims.

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- 16 Having fully described the invention in such clear and
- 17 consise terms as to enable those skilled in the art to
- 18 understand and practice the same, the invention claimed is: